M74 DS Thermal Insulation Panel (TIP)
Installation Instructions Addendum

Assemble Transition Tubes
Align pre-punched holes and install rivets.

Install Transition Tube
Place Thermal Insulation Panel on top of Transition Tube. Transition Tube will rest on inside of TIP.

Install Thermal Insulation Panel
Place Thermal Insulation Panel on top of Transition Tube. Transition Tube will rest on inside of TIP.

Parts List

<table>
<thead>
<tr>
<th>Parts List</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1  Thermal Insulation Panel (TIP)</td>
<td>(1)</td>
</tr>
<tr>
<td>2  12 in (305 mm) Transition Tube</td>
<td>(2)</td>
</tr>
<tr>
<td>3  Tube Rivets</td>
<td>(6)</td>
</tr>
<tr>
<td>4  Foil Tape 2in (50 mm) 18ft (5.5m)</td>
<td>(1)</td>
</tr>
<tr>
<td>5  Tube Screws -#8 X 9/16 in (14mm)</td>
<td>(11)</td>
</tr>
<tr>
<td>6  Tube Belt</td>
<td>(1)</td>
</tr>
</tbody>
</table>

Note: For best thermal performance, install the Thermal Insulation Panel within the roofing assembly insulation level.

For the most current Installation Instructions, please visit www.solatube.com/instructions
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4 Install Transition Tube
Place Transition Tube on top of Thermal Insulation Panel. Transition Tube will rest on inside of TIP.

Align Transition Tube seams to ensure Tab Locks are properly aligned.

5 Install Tube Belt

Refer to step 4 in the main set of M74 DS instructions (949990) for Tube Belt connection.

6 Apply Foil Tape

7 Rotate Fastening Straps

8 Install Fastening Screws
Secure each Fastening Strap to upper and lower Transition Tubes

9 Return to Main Set of Instructions for Additional Tube Attachment

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