SECTION 08625 [08 62 23]
TUBULAR DAYLIGHTING DEVICES

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PART 1 GENERAL

1.1 SECTION INCLUDES
A. Tubular daylighting devices and accessories.

1.2 RELATED SECTIONS
A. Section 06100 [06 10 00] - Wood Framing; Site built wood curbs and nailers.
B. Section 07310 [07 31 00] - Roof Shingles and Shakes: Flashing of skylight base.
C. Section 07320 [07 32 00] - Roof Tiles: Flashing of skylight base.
D. Section 07510 [07 51 00] - Built-Up Bituminous Roofing: Flashing of skylight base.
E. Section 07520 [07 52 00] - Modified Bituminous Membrane Roofing: Flashing of skylight base.
F. Section 07530 [07 53 00] - Electrometric Membrane Roofing: Flashing of skylight base.
G. Section 07540 [07 54 00] - Thermoplastic Membrane Roofing: Flashing of skylight base.
H. Section 07600 [07 60 00] – Flashing and Sheet Metal: Metal curb flashings.
I. Section 08620 [08 60 00] - Unit Skylights: Skylights without reflective tube.
J. Section 08630 [08 63 00] - Metal Framed Skylights.
M. Section 16150 [26 05 00] – Common Work Results Electrical: Power cable, power supply and electrical connections.
N. Section 16500 [26 50 00] – Lighting Equipment and Controls: Control cable, dimming controls, light bulbs and lamps.

1.3 REFERENCES


G. ASTM E 283 - Test Method for Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen.

H. ASTM E 308 - Standard Practice for Computing the Colors of Objects by Using the CIE System.


J. ASTM E 547 - Test Method for Water Penetration of Exterior Windows, Skylights, Doors and Curtain walls by Cyclic Air Pressure Difference.

K. ASTM E 1886 - Standard Test Method for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Missile(s) and Exposed to Cyclic Pressure Differentials.


M. ASTM D 635 - Test Method for Rate of Burning and/or Extent of Time of Burning of Self-Supporting Plastics in a Horizontal Position.


1.4 PERFORMANCE REQUIREMENTS

A. Daylight Reflective Tubes: Spectralight Infinity with INFRAREDuCTION Technology combines ultra-high Visible Light reflectance with Ultra-low Infrared (IR) reflectance. Patented spectrally-selective optical surface yields an average total- and specular-reflectance greater than 99.5% percent for the Visible Light spectrum (400 nm to 700 nm) providing maximized visible light transmission and less than 25% reflectance for Infrared (IR) heat wavelengths (750 nm to 2500 nm) for minimized heat transmission, resulting in a spectrally-selective Total Solar Spectrum (250 nm to 2500 nm) reflectance less than 37 percent, as measured using a Perkin Elmer Lambda 1050 spectrophotometer with a Universal Reflectance Accessory. Color: a* and b* (defined by CIE L*a*b* color model) shall not exceed plus 2 or be less than minus 2 as determined in accordance to ASTM E 308.

B. SOLAMASTER 330 DS-O / 330 DS-C (OPEN/CLOSED CEILING)
1. AAMA/WDMA/CSA 101/IS2/A440, Class CW-PG80, size tested 21 inch (533 mm) diameter, Type TDDOC and Type TDDCC.
a. **Air Infiltration Test:**
   1) Air infiltration will not exceed 0.30 cfm/sf aperture with a pressure delta of 1.57 psf across the tube when tested in accordance with ASTM E 283.

b. **Water Resistance Test:**
   1) Passes water resistance; no uncontrolled water leakage with a pressure differential of 10.7 psf (512 Pa) or 15 percent of the design load (whichever is greater) and a water spray rate of 5 gallons/hour/sf for 24 minutes when tested in accordance with ICC-ES AC-16, ASTM E 547 and ASTM E 331.

c. **Uniform Load Test:** All units tested with a safety factor of (3) for positive pressure and (2) for negative pressure, acting normal to plane of roof in accordance with ASTM E 330.
   1) No breakage, permanent damage to fasteners, hardware parts, or damage to make daylighting system inoperable or cause excessive permanent deflection of any section when tested at a Positive Load of 150 psf (7.18 kPa) or Negative Load of 70 psf (3.35 kPa).

2. **Hurricane Resistance:**

3. **Fire Testing:**
   a. **Fire Rated Roof Assemblies:**
      1) When used with the Dome Edge Protection Band, all domes meet fire rating requirements as described in the International Building Code for Class A, B, and C roof assemblies.
   b. **Self-Ignition Temperature** - Greater than 650 degrees F per ASTM D-1929.
   c. **Smoke Density:** Rating no greater than 450 per ASTM E 84 in way intended for use. Classification C.
   d. **Rate of Burn and/or Extent:** Maximum Burning Rate: 2.5 inches/min (62 mm/min) Classification CC-2 per ASTM D 635.
   e. **Rate of Burn and/or Extent:** Maximum Burn Extent: 1 inch (25 mm) Classification CC-1 per ASTM D 635.

4. **FM Certification:**
   a. **Spread of Flame:** Passes: Class A at 5 in12. No flame spread when tested in accordance with FM modified version of ASTM E108 Fire Test of Roof Coverings.
   b. **Simulated Hail Resistance (Pre UV Exposure):** Passes: No cracking or breaks when tested with nominal 2.0 in. (51 mm) diameter ice ball having a kinetic energy of 26.8 ft-lbs (36.4J)
   c. **Simulated Hail Resistance (Post UV Exposure):** Passes: No cracking or breaks when tested with nominal 2.0 in. (51 mm) diameter ice ball having a kinetic energy of 26.8 ft-lbs (36.4J) after no less than 1000 hours of ultraviolet (UV) light exposure.
   d. **Simulated Impact:** Passes: No breakage or through openings when a 100 lb (45.5 kg) weight dropped from 4 ft (1.2 m) above highest point of test sample.
   e. **Simulated Wind Uplift:** Passes: 195 psf Wind Rating. No separation, breaking or cracking occurred when tested in accordance with FM 4431.

5. **Fall Protection Performance:**

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a. Passes fall protection test: No penetration of dome or curb cap when subject to 400 lb (160 Kg)/42 inch (1066 mm) impact drop test when tested in accordance with OSHA 29 CFR 1926.506(c) Safety Net Systems.

b. Passes fall protection test: California State OSHA Fall Protection Code of Regulations, Title 8, Section 3212 (e)(1) Skylight Screens.

6. Blast Resistance: ASTM F1642, ASTM F2912, GSA-TS01-2003, and UFC 4-010-01:
   b. Airblast Loading UFC Level of Protection: Passes Medium Level of Protection
   c. Dynamic Overpressure Loading ASTM Hazard Rating: Passes: No Hazard Rating
   d. Dynamic Overpressure Loading UFC Level of Protection: Passes Medium Level of Protection

1.5 SUBMITTALS

A. Submit under provisions of Section 01 30 00.

B. Product Data: Manufacturer's data sheets on each product to be used, including:
   1. Preparation instructions and recommendations.
   2. Storage and handling requirements and recommendations.
   3. Data sheets showing roof dome assembly, flashing base, reflective tubes, diffuser assembly, and accessories.
   4. Installation requirements.

C. Shop Drawings. Submit shop drawings showing layout, profiles and product components, including rough opening and framing dimensions, anchorage, roof flashings and accessories.

D. Electrical wiring diagrams and recommendations for power and control wiring.

E. Verification Samples: As requested by Architect.

F. Test Reports: Independent testing agency or evaluation service reports verifying compliance with specified performance requirements.

G. LEED Submittals: Provide documentation of how the requirements of Credit will be met:
   1. List of Daylight Credits available for the products specified.
   2. Data on Energy Optimization Performance Credits for the products specified.
   3. Data on Perimeter and Non-Perimeter Controllability of Systems for use of Daylight Dimmer option with the products specified.
   4. Data on potential Innovation in Design Credits which may be available for the innovative use of the products specified.

1.6 QUALITY ASSURANCE

A. Manufacturer Qualifications: Engaged in manufacture of tubular daylighting devices for minimum 20 years.

1.7 DELIVERY, STORAGE, AND HANDLING
A. Deliver products in manufacturer’s original containers, dry, undamaged, seals and labels intact.

B. Store products in manufacturer’s unopened packaging until ready for installation.

1.8 PROJECT CONDITIONS

A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer’s absolute limits.

1.9 WARRANTY

A. Daylighting Device: Manufacturer’s standard warranty for 10 years.

B. Electrical Parts: Manufacturer’s standard warranty for 5 years, unless otherwise indicated.

PART 2 PRODUCTS

2.1 MANUFACTURERS


B. Substitutions: Not permitted.

C. Requests for substitutions will be considered in accordance with provisions of Section 01600.

2.2 TUBULAR DAYLIGHTING DEVICES

A. Tubular Daylighting Devices General: Transparent roof-mounted skylight dome and self-flashing curb, reflective tube, and ceiling level diffuser assembly, transferring sunlight to interior spaces; complying with ICC AC-16.

B. SolaMaster Series: Solatube Model 330 DS, 21 inch (530 mm) Daylighting System:

1. Model:
   a. Solatube Model 330 DS-O Open Ceiling. AAMA Type TDDOC.
   b. Solatube Model 330 DS-C Closed (Penetrating) Ceiling. AAMA Type TDDCC.

2. Capture Zone:
   a. Roof Dome Assembly: Transparent, UV and impact resistant dome with flashing base supporting dome and top of tube.
      1) Dome Glazing: Type DA, 0.143 inch (3.7 mm) minimum thickness injection molded acrylic classified as CC2 material; UV inhibiting (100 percent UV C, 100 percent UV B and 98.5 percent UV A), impact modified acrylic blend.
      2) Dome Glazing: Type DP, 0.115 inch (3 mm) minimum thickness polycarbonate classified as CC1 material.
      3) Tube Ring: Attached to top of base section; 0.090 inch (2.3 mm) nominal thickness injection molded high impact PVC; to prevent thermal bridging between base flashing and tubing and channel...
condensed moisture out of tubing. Attached to the base of the dome ring using butyl glazing rope 0.24 inch (6 mm) diameter; to minimize air infiltration.

4) Dome Seal: Adhesive backed weatherstrip, 0.63 inch (16 mm) tall by 0.28 inch (7 mm) wide.

5) LightTracker Reflector, made of aluminum sheet, thickness 0.015 inch (0.4 mm) with Spectralight Infinity. Positioned in the dome to capture low angle sunlight.

b. Dome Options:
1) Security Bar: Type B Security Bar 0.375 inch (95 mm) stainless steel bar across flashing diameter opening.
2) Security Kit: Type SK Dome Security Kit, rivets with nylon spacers to replace dome screws.
3) Dome Edge Protection Band: Type PB, for fire rated Class A, B or C roof applications. Galvanized steel. Nominal thickness of 0.039 inch (1 mm). For use with Self Mount Flashing Types F4, F8, and F11 Flashings, only.
4) Dome Edge Protection Band for Curb Cap: Type PBC, for fire rated Class A, B or C roof applications with 330 DS Domes on Curb Cap Flashing installations. Galvanized steel. Nominal thickness of 0.039 inch (1 mm). For use with Curb Cap Flashing (Type FC), only.
5) Secondary Diffuser: Type SS, Acrylic plastic classified as CC2 material. Thickness shall not be less than 0.100 inches.

c. Flashings:
1) Roof Flashing Base:
   (a) One Piece: One piece, seamless, leak-proof flashing functioning as base support for dome and top of tube. Sheet steel, corrosion resistant conforming to ASTM A 653/A 653M or ASTM A 463/A 463M or ASTM A792/A 792M, 0.028 inch (0.7 mm) plus or minus .006 inch (.015 mm) thick.
      (1) Base Style: Type F4, Self Mounted, 4 inches (102 mm) high.
      (2) Base Style: Type F8, Self Mounted, 8 inches (203 mm) high.
      (3) Base Style: Type F11, Self Mounted, 11 inches (279 mm) high.
      (4) Base Style: Type FC, Curb cap, with inside dimensions of 27 inches by 27 inches (685 mm by 685 mm) to cover curb as specified in Section 07600.
   (b) Two Piece: Type FSM, two-piece, inverted flange Metal Roof Flashing for Standing Seam Rib roof profile with greater than 14-3/8 inch (365 mm) minimum distance between ribs permitting a required greater than 2 inch (51 mm) clearance between flashing and rib: Aluminum 1060 Alloy, corrosion resistant conforming to ASTM B 209, 0.059 inch (1.5 mm) thick.
2) Flashing Options:
   (a) Flashing Insulator: Type FI, Thermal isolation material is for use under the following flashing types: Type F4, F8, or F11.
   (b) Curb Insulator: Curb Insulator, Type CI, Thermal isolation material is for use under flashing Type FC.
(c) Curb Cap Insulation: Type CCI, Nominal 1 inch thick thermal insulation pad to reduce thermal conduction between curb-cap and tubing and thermal convection between room air and curb-cap. Rated R-6 ($^{0}F\cdot ft^2\cdot hr/Btu$) Insulation is Polyisocyanurate foam utilizing CFC, HCFC, & HFC free blowing agent. Type-1 Class-1 per ASTM C 1289; Passes UL 1715 (15-minute thermal barrier per IBC 2603.4); Attic ventilation may be required per IBC 1203.2($^{0}F\cdot ft^2\cdot hr/Btu$). For use with Curb Cap Flashing Type FC, only.

(d) Roof Flashing Turret Extensions: Provide manufacturer's standard extension tubes for applications as requiring:
   (1) Type T12: Additional lengths of 12 inches (300 mm) extension.
   (2) Type T24: Additional lengths of 24 inches (600 mm) extension.
   (3) Type T36: Additional lengths of 36 inches (900 mm) extension.
   (4) Type T48: Additional lengths of 48 inches (1200 mm) extension.

(e) Membrane Counter Flashing: Type MCF, one piece, seamless, spun Aluminum Alloy 1100, functioning as a counter flashing for use with F8 or F11 Flashings, only, when applied to membrane roofs. Corrosion resistant conforming to ASTM B 209, 0.059 inch (1.5 mm) thick.

3. Transfer Zone:
   a. Extension Tubes: Aluminum sheet, thickness 0.018 inch (0.5 mm).
      1) Reflective Tubes:
         (a) Reflective extension tube, Type EXX and Type EL with total length of run as indicated on the Drawings.
         (b) Interior Finish: Spectralight Infinity with INFRAREDuction Technology combining ultra-high Visible Light reflectance with Ultra-low Infrared (IR) reflectance.
      2) Tube Options
         (a) Extension Tube Angle Adapter: Provide manufacturer's standard adapters for applications requiring:
             (1) Type A1 one 0 to 90 degree extension tube angle adapter.
             (2) Type A2 two 0 to 90 degree extension tube angle adapters.
         (b) Top Tube Angle Adapter: Type TA, reflective 45 degree adjustable Top Tube Angle Adapter, 16 inches (406 mm) long.
         (c) Top Tube Angle Adapter and Bottom Tube Angle Adapter Kit: Type AK, reflective 45 degree adjustable top and bottom angle adapters (one each), 16 inches (406 mm) long
         (d) Bottom Tube Angle Adapter: Type BA, reflective 45 degree adjustable Bottom Tube Angle Adapter, 16 inches (406 mm) long.
         (e) Reflective Extension Tube: Type EL, 48 inches (1220 mm) long, replaces two normal 24-inch (610 mm) extension tubes when long tube runs are required.
         (f) Thermal Insulation Panel: Type TIP, high-performance dual-glazed, thermally-broken tube insulation system.
(g) Open ceiling trim ring: Type R, ABS Plastic, White; nominal thickness of 0.04 inch (1 mm).

(h) Wire Suspension Kit: Type E, Use the wire suspension kit when additional bracing to the structure is required.

(i) Spectralight Infinity SoftLight Extension Tube: Type ES, 24 inch (610 mm) Super-reflective extension tube with structured surface providing precise light spread for enhanced visual comfort. Replaces one standard 24-inch (610 mm) extension tube in the tube assembly.

4. Delivery Zone:
   a. Diffuser Assemblies for Tubes Not Penetrating Ceilings (Open Ceiling): Solatube Model 330 DS-O. 21 inch (530 mm) diameter diffuser attached directly to bottom of tube.

   1) Lens: Type L1 OptiView Fresnel lens design to maximize light output and diffusion. Visible Light Transmission shall be greater than 90 percent at 0.022 inch (0.6 mm) thick. Classified as CC2.

   2) Lens: Type L2, Prismatic lens designed to maximize light output and diffusion. Visible Light Transmission shall be greater than 90 percent at 0.100 inch (2.5 mm) thick. Classified as CC2.

   3) Diffuser Seal: Open cell foam, acrylic adhesive backed, 0.75 inch (19 mm) wide by 0.125 inch (3.2 mm) thick to minimize condensation and bug, dirt and air infiltration per ASTM E 283.

   4) Diffuser Trim Ring: Injection molded acrylic. Nominal wall thickness 0.172 inches (4.4 mm).

   b. Diffuser Assemblies for Tubes Penetrating Ceilings: Ceiling mounted box transitioning from round tube to square ceiling assembly, supporting light transmitting surface at bottom termination of tube 23.8 inches by 23.8 inches (605 mm by 605 mm) square frame to fit standard suspended ceiling grids or hard ceilings.

   1) Polymeric Transition Box: Type TP, round-to-square transition box made of opaque polymeric material, classified as CC2, Class C, 0.110 inch (2.8 mm) thick.

   2) Metal Transition Box: Type TM, Metal 2 Round to Square transition box comprised of Spectralight Infinity SoftLight material with structured finish on exposed reflective surface, .015in (0.4mm) thick. Color: a* and b* (defined by CIE L*a*b* color model) shall not exceed plus 2 or be less than minus 2 as determined in accordance to ASTM E 308.

   3) Lens: Type L1 OptiView Fresnel lens design to maximize light output and diffusion with extruded aluminum frame and EPDM foam seal to minimize condensation and bug, dirt and air infiltration per ASTM E 283. Visible Light Transmission shall be greater than 90 percent at 0.022 inch (0.6 mm) thick. Classified as CC2.

   4) Lens: Type L2 Prismatic lens design to maximize light output and diffusion with extruded aluminum frame and EPDM foam seal to minimize condensation and bug, dirt and air infiltration per ASTM E 283. Visible Light Transmission shall be greater than 90 percent at 0.100 inches (2.5 mm) thick. Classified as CC2.

   5) Supplemental Natural Effect Lens: Type LN made of acrylic, classified as CC2, Class C, 0.060 inch (1.5 mm) thick, with open cell foam seal to minimize condensation and bug, dirt and air infiltration per ASTM E 283.

   c. Delivery Zone Options
1) Local Dimmer Control utilizing a butterfly baffle design of Spectralight Infinity reflective material to minimize shadowing when in use: Provided with dimmer switch and cable.

(a) Daylight Dimmer: Type D, Electro-mechanically actuated daylight valve; for universal input voltages ranging between 90 and 277 V at 50 or 60 Hz; maximum current draw of 50 ma per unit; controlled by low voltage, series Type T02. Provided with dimmer switch and cable. Cable circuited, 4 conductor, size 22 AWG when total aggregate circuit runs are under 200 feet (60.96 m) or size 18 AWG when total aggregate circuit runs are under 500 feet (152.4 m); providing daylight output between 2 and 100 percent.

2) Daylight Dimmer – 0 to 10 V Dimmer Control: Provide an electrical actuator dimmer controller, auxiliary switch(s), and cable as specified in Section 25 50 00; Common Work Results Electrical Section 26 05 00; and Lighting Equipment and Controls Section 26 50 00.

(a) Low Voltage Daylight Dimmer: Type D1, is an Electro-mechanically actuated daylight valve; 0-10 V Control, Class-2, UL Listed. Low voltage Daylight Dimmer, an electrical actuator provides for programmable (0 to 10VDC) scene-based dimming control for daylight output between 2 and 100 percent, auxiliary 12VDC dimming control for daylight output between 2 and 100 percent, or auxiliary ON/OFF control. Input voltage: 24VAC at 50 or 60 Hz.

   (1) Programmable (0 to 10VDC) Control: requires electrical actuator controller or building automation controller capable of producing a signal between 0 and +10 VDC (Min 50mA) to incrementally modulate up to 50 daisy chained Daylight Dimmers (Current Sinking) between fully closed at 0 volts to fully open at 9 to 10 volts.

   (2) Auxiliary 12VDC Dimming Control: requires 12VDC Dimming Switch (Current Sourcing; 12VDC power supply not required).

   (i) Requires CL-2 (Min), 18AWG, stranded copper, two conductor, twisted cable from lighting controller to first dimmer and interconnecting between subsequent dimmers.

   (3) Auxiliary ON/OFF Control: requires commercial or residential single pole electric light switch.

   (i) 12VDC dimming control requires CL-2 (Min), 22 AWG, stranded, three conductor, twisted cable from switch to first dimmer and CL-2 (Min), 18 AWG, stranded copper, two conductor, twisted cable; interconnecting subsequent dimmers.

(b) Power can be transformed from line voltage through use of a UL Listed Class-2, 24VAC Transformer.

5. Accessories

a. Switch: Type SW, Manufacturer-specific low voltage DC DP/DT switch (white) required to operate Daylight Dimmer. Note: only one switch is required per set of synchronously controlled dimmers. For use with
Daylight Dimmer, Type D, only. Pre-wired with 30 feet (9.14 m) of 22 AWG, 4 conductor, low voltage cable.

b. Cable: Type CA, Optional Two conductor, size 22 AWG, low voltage cable (500 foot) for multiple unit DC connection. For use with Daylight Dimmer, Type D, only when aggregate circuit runs do not exceed 200 feet (60.96 m).

c. Optional Low-voltage Transformer: Solatube Remote Transformer, Type TR20, is a 20VA, 24VAC, 50/60HZ, UL Listed, UL Category XOKV7, CE Marked, Class-2 Transformer with cover plate mounting system configured for easy field assembly onto standard 4.06 inch by 4.06 inch (103 mm by 103 mm) square junction box: Inherently Limited, Primary: 120VAC, 208VAC, 240VAC, and 277VAC. For use with Daylight Dimmer Type D1 only.

d. Optional Low-voltage Transformer: Solatube Remote Transformer, Type TR96, is a 96VA, 24VAC, 50/60HZ, UL Listed, UL Category XOKV7, CE Marked, Class-2 Transformer with cover plate mounting system configured for easy field assembly onto standard 4.06-in x 4.06-in (103mm x 103mm) square junction box: Inherently Limited, Primary: 120VAC, 240VAC, 277VAC and 480VAC. For use with Daylight Dimmer Type D1 only.

e. Optional Switch: Type S1, is a Low-voltage 0-10V Class 2 control switch (white) required to operate 0-10V Daylight Dimmer. Note: only one switch is required per set of up to 50 synchronously controlled dimmers. For use with 0-10V Daylight Dimmer, Type D1, only.

2.3 ACCESSORIES

A. Fasteners: Same material as metals being fastened, non-magnetic steel, non-corrosive metal of type recommended by manufacturer, or injection molded nylon.

B. Suspension Wire: Steel, annealed, galvanized finish, size and type for application and ceiling system requirement.

C. Sealant: Polyurethane or copolymer based elastomeric sealant as provided or recommended by manufacturer.

PART 3 EXECUTION

3.1 EXAMINATION

A. Do not begin installation until substrates have been properly prepared.

B. Examine openings, substrates, structural support, anchorage, and conditions for compliance with requirements for installation tolerances and other conditions.

C. If substrate and rough opening preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

A. Clean surfaces thoroughly prior to installation.

B. Coordinate requirements for power supply, conduit and wiring.
C. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

A. Install in accordance with manufacturer’s printed instructions.

B. Coordinate installation with substrates, air and vapor retarders, roof insulation, roofing membrane, and flashing to ensure that each element of the Work performs properly and that finished installation is weather tight.
   1. Install flashing to produce weatherproof seal with curb and overlap with roofing system termination at top of curb.
   2. Provide thermal isolation when components penetrate or disrupt building insulation. Pack fibrous insulation in rough opening to maintain continuity of thermal barriers.
   3. Coordinate attachment and seal of perimeter air and vapor barrier material.

C. Where metal surfaces of tubular unit skylights will contact incompatible metal or corrosive substrates, including preservative-treated wood, provide permanent separation as recommended by manufacturer.

D. Align device free of warp or twist, maintain dimensional tolerances.

E. After installation of first unit, field test to determine adequacy of installation. Conduct water test in presence of Owner, Architect, or Contractor, or their designated representative. Correct if needed before proceeding with installation of subsequent units.

F. Inspect installation to verify secure and proper mounting. Test each fixture to verify operation, control functions, and performance. Correct deficiencies.

3.4 CLEANING

A. Clean exposed surfaces according to manufacturer's written instructions. Touch up damaged metal coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.

3.5 PROTECTION

A. Protect installed products until completion of project.

B. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION